

Date: Thursday, 21/08/2008 5:12:57 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SIDE PLATE		
Job Number	: 41560					
Estimate Number	: 12063					
P.O. Number	:			Part Number	: PB6743001149	
This Issue	: 21/08/2008		S.O. No. :	Drawing Number	: B6743001 PAGE24	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B1	
Previous Run	: 41231			Material	:	
Written By	:			Due Date	: 18/09/2008	
Checked & Approved By	<u>JUL 08.8.22</u>			Qty:	40 Um: Each	
Comment	: Est. A05.08.26 New issue KJ/JLM Est Rev:B 08-06-19 now on water DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S090	6061-T6 .090 Sheet 21.65
		Comment: Qty.: 0.4010 sf(s)/Unit Total : 16.0398 sf(s) 6061-T6 .090 Sheet $19.95 \times 4 = 1.6$ $109184 \times 36 = 14.436$ M6061T6S.090 Batch: $108.595 \times 14 = 5.6$ $1B 8-9-9$
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>1B 8-9-9</u> <u>(54)</u> Prog Rev: <u>B1</u>
	2-Deburr if necessary	<u>1B 8-9-9</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>1B 8-9-9</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK <u>1B 8-9-9</u> <u>(54)</u> <u>counter</u>
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE <u>1B 8-9-9</u> <u>* COUNTER 27 on one side (LH)</u> <u>(54)</u> <u>P123D</u>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 <u>* COUNTER 27 on both side (LH)</u> <u>1B 8-9-9</u> <u>27 27</u> <u>Q123D</u> <u>R123D</u> <u>L123D</u>
	1- COUNTER SINK AS PER DWG	<u>1B 8-9-9</u> <u>27 27</u> <u>54</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
8/9/9	# S.O	ADD note to step 2 S.O. b counter sink $\frac{1}{2}$ the total amount of Part 5 for left hand and Right hand Segment change.	J	08/09/09			S. & eba/q

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:12:57 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE PLATE

Job Number: 41560

Part Number: PB6743001149

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



coocered



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 510

AS 08/09/23 x54

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

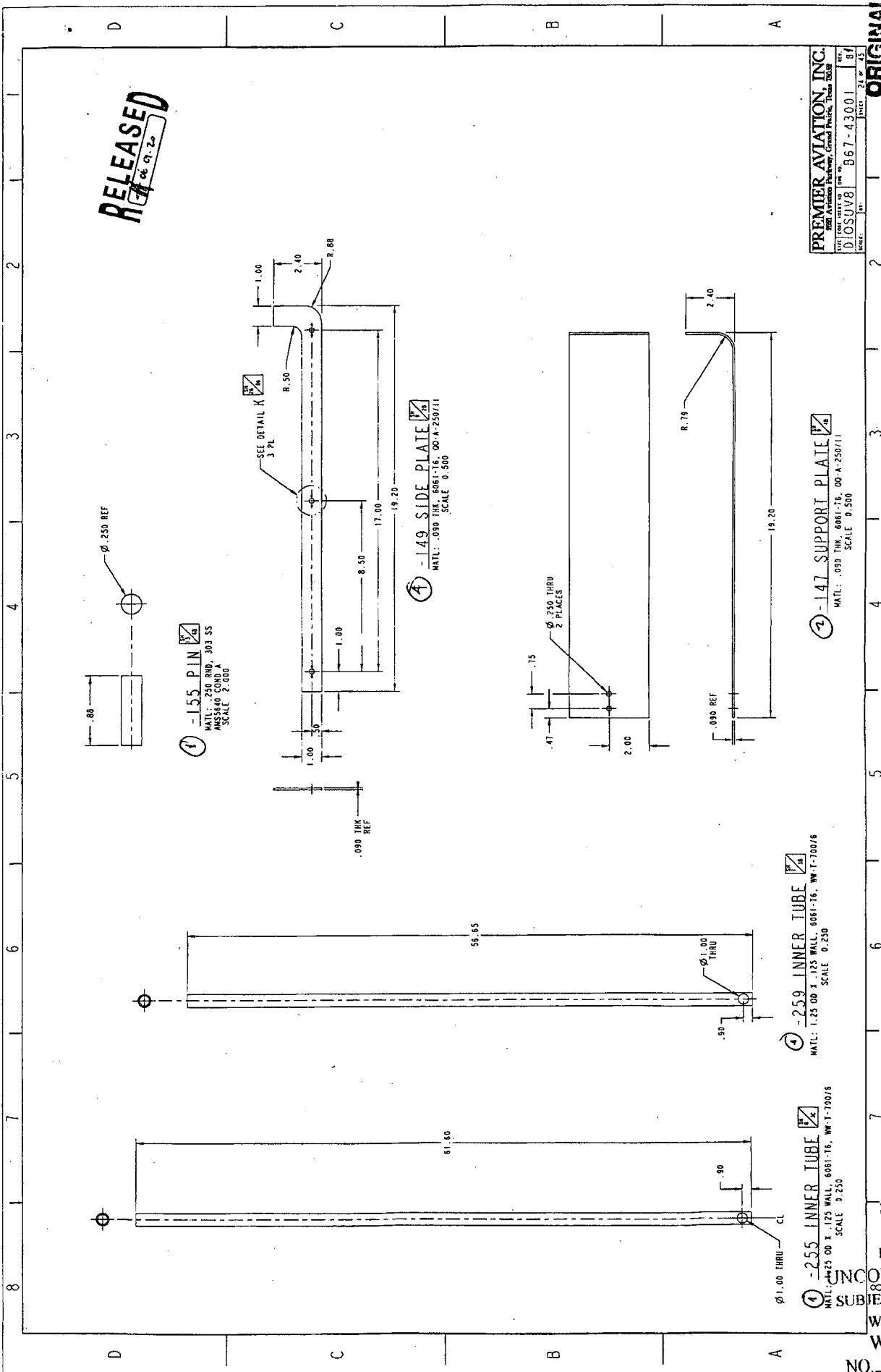
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
RE-
10-18-2024



DART AEROSPACE LTD	Work Order:	41560
Description: SIDE PLATE	Part Number:	PB 674 300-149
Inspection Dwg: Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 8-9-9	Date: 06/04/04	Date: 10

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

ORIGINAL
FILE NO. B67-43001
DATE 10-12-65

A technical drawing of a rectangular frame structure. The top horizontal side is labeled "21.15" at its center. The left vertical side has two segments: the top one is labeled "13.35" and the bottom one is labeled "2.81". The right vertical side has two segments: the top one is labeled "22" and the bottom one is labeled "20.0". The bottom horizontal side is labeled "14.66" at its center. There are also some small numbers and lines indicating internal features or measurements.

LOCATE HOLE AT INSTALLATION. SHOWN HERE FOR REF.

2 -73 20 DEGREE COVER PLATE
MATERIAL: 0.032 THK, 6061-T6, 00-A-250111
SCALE: 0.500

SILENCE ONLY

RELEASED
4/24/12